

CATLOC - Cost Calculation and Analysis.

Combat control communication

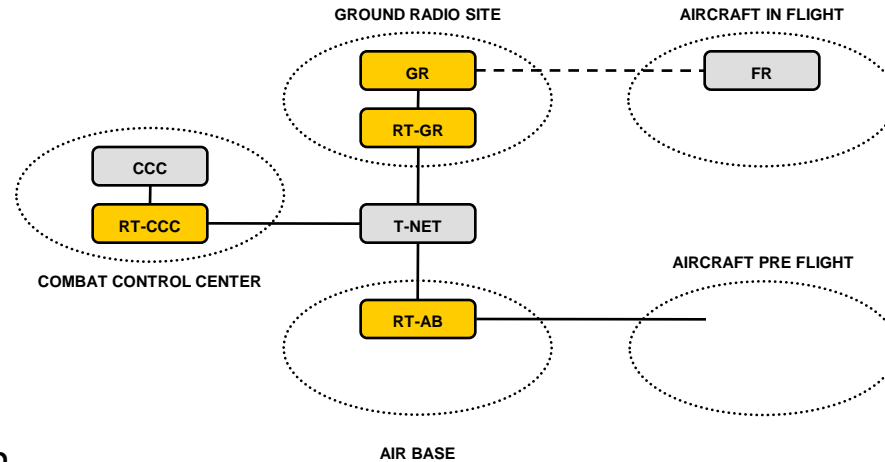
C/E-analysis to facilitate cost-effective function sustainment



INTRODUCTION.

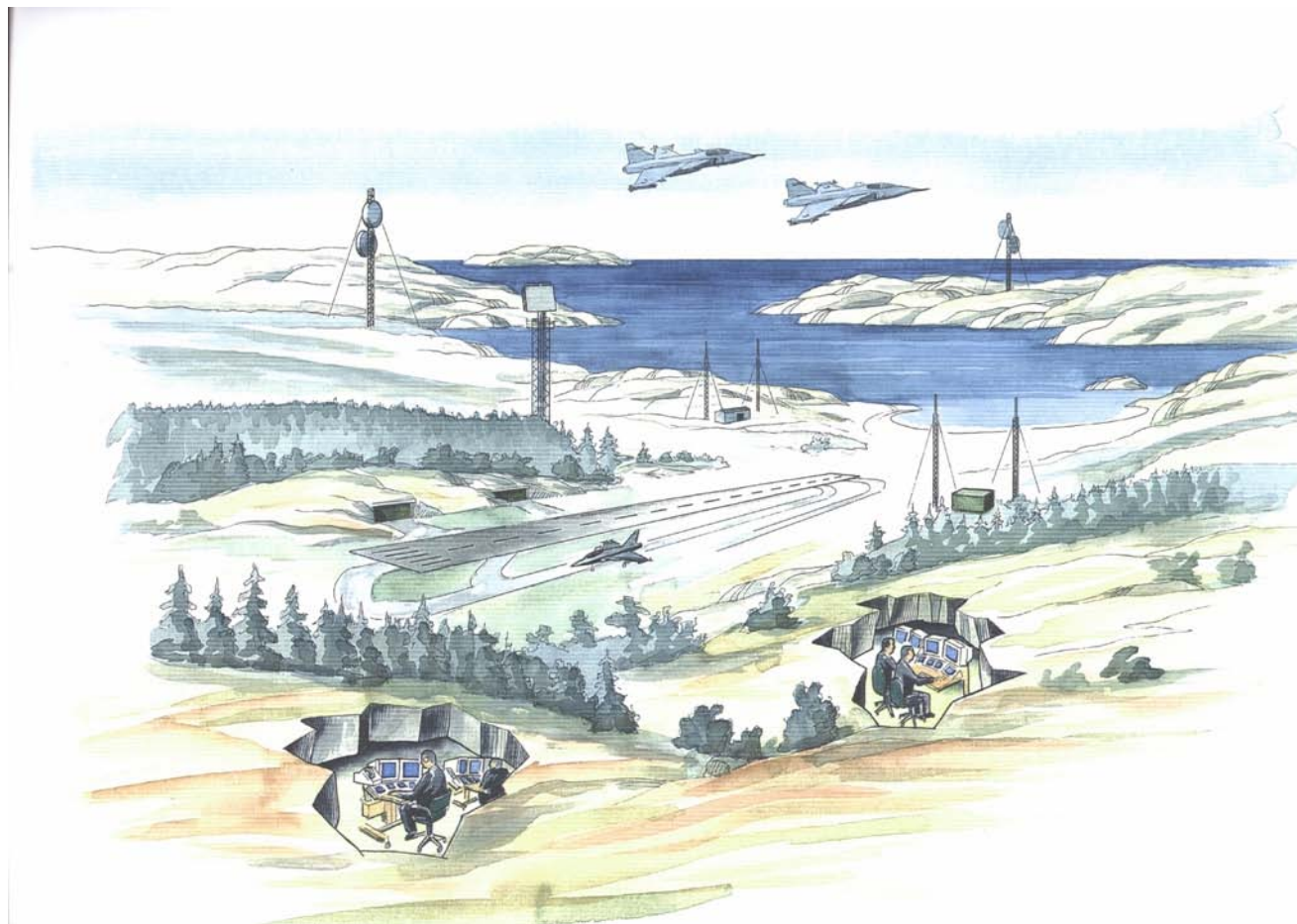
- what is LCC?
 - the total through-life cost of a system/product
 - a method/technique to support acquisition of systems and products
- couldn't it be
 - the total through-life cost of a function
 - a method/technique to support sustainment of functions?
 - *certainly - we will show this today*
- conclusions:
 - there is not one LCC model
 - the LCC model should be built around problem scope and setting
 - system/product acquisition LCC \neq function sustainment LCC \neq ...

THE FUNCTION.



- function
 - communication between Combat Control Center and A/C pre flight and in flight
- technical systems och product types
 - flight radio (FR) - radio products installed on board A/C
 - ground radio (GR) - radio products installed at ground radio sites (GRS)
 - defence forces telecommunications network (T-NET)
 - radio terminal products (RT) - to connect CCC, GRS and Air Bases to T-NET

THE FUNCTION.





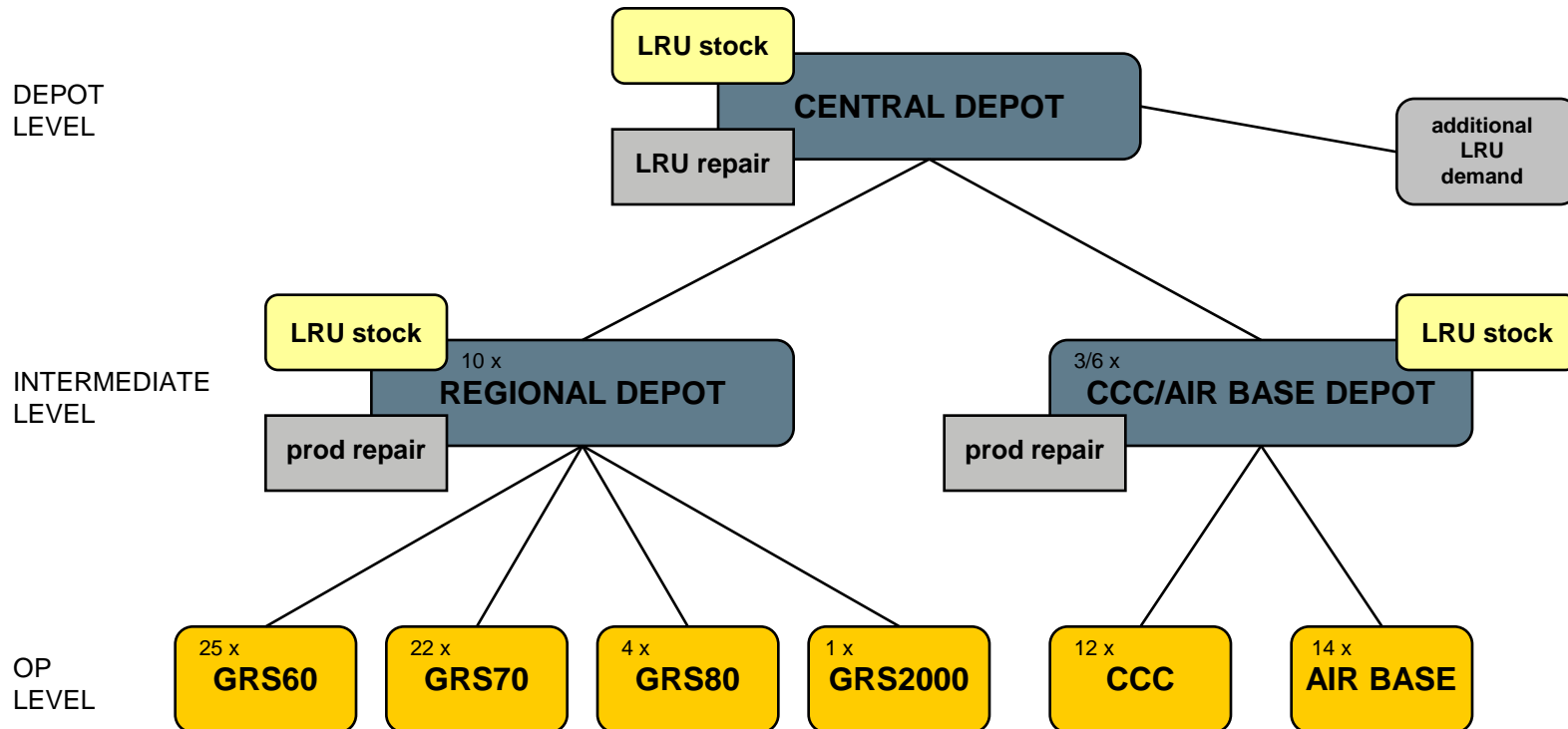
THE PRODUCTS.

- product portfolio ground radio
 - mixed and has developed over time
 - GR60 - 25 in operation (GRS60)
 - GR70 - 22 in operation (GRS70)
 - GR80 - 4 in operation (GRS80)
 - GR2000 - 1 in operation (GR2000) - 10 in store

 - product portfolio radio terminal
 - more standardized with common components
 - RT-GR in a few variants
 - RT-CCC
 - RT-AB

 - remaining products are considered transparent
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THE SUPPORT ORGANIZATION.





OPERATIONAL EFFECTIVENESS REQUIREMENTS.

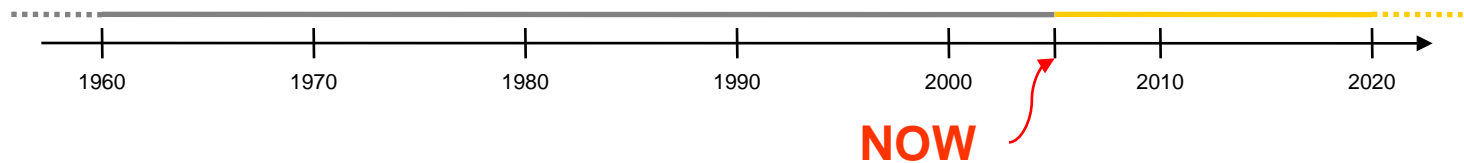
- Ground Radio Site:
 - mean time between failure (MTBF) > 4 000 hours
 - mean down time per failure (MDT) < 96 hours

- Radio Terminal at Combat Control Center (RT-CCC):
 - mean time between failure (MTBF) > 12 000 hours
 - mean down time per failure (MDT) < 8 hours

- Radio Terminal at Air Base (RT-AB):
 - mean time between failure (MTBF) > 12 000 hours
 - mean down time per failure (MDT) < 48 hours

THE PRESENT SITUATION.

tactical combat control



- CCC's report:
 - ground radio sites are frequently down
 - long down times
 - central depot reports:
 - problem to repair some LRUs
 - central depot maintenance data collected (2000-):
 - repair flow, times and costs
 - maintenance plan describing support organization and strategy
 - transportation times, etc.
 - LRU allocation plan describing LRU assets per location
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THE MAIN QUESTIONS.

- does the function, in its current realization, fulfill the operational effectiveness requirements?
 - can we expect it to do so for another 15 years?
- is the current function realization cost-effective?
- what can we do to fulfill/guarantee the operational effectiveness requirements and lower the costs?
- what shall we do?
 - C/E-analyses to answer this question



WHAT CAN WE DO.

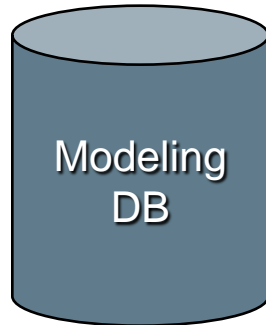
- substitute products
- reallocate LRU assets
- replenish more LRUs
- acquire equipment or training to improve turn-arounds
- revise maintenance plan
- etc.



THE COST (LCC) MODEL IN BRIEF.

- cost model to reflect function sustainment
- LPC - life project cost
 - project management, configuration management, operations and maintenance survey, accreditation, system safety, etc.
- LAC - life acquisition cost
 - product acquisition, integration and installation, etc.
- LTC - life termination cost
 - product removal, disposal, etc.
- LOC - life operation cost
 - electricity, etc.
- LSC - life support cost
 - maintenance, spares, etc.

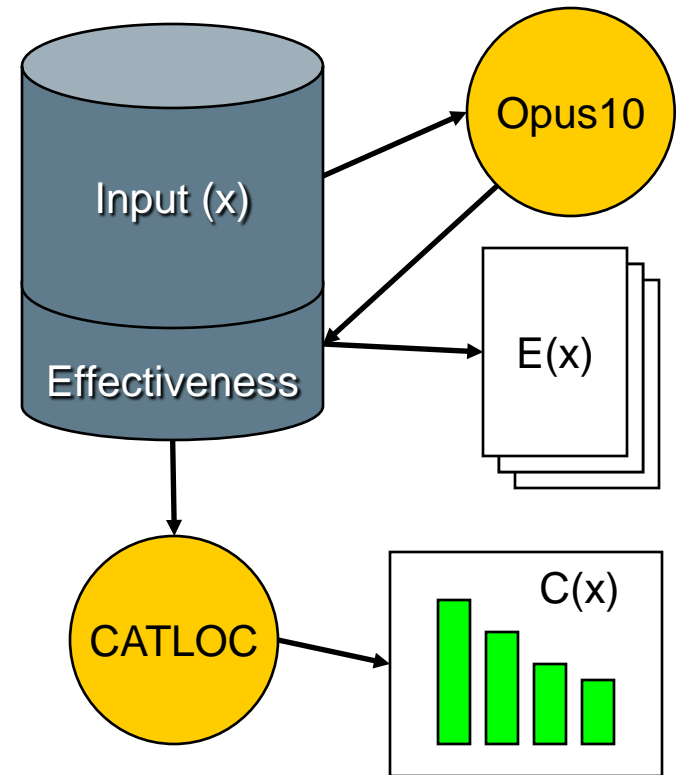
MODELING DATABASE.



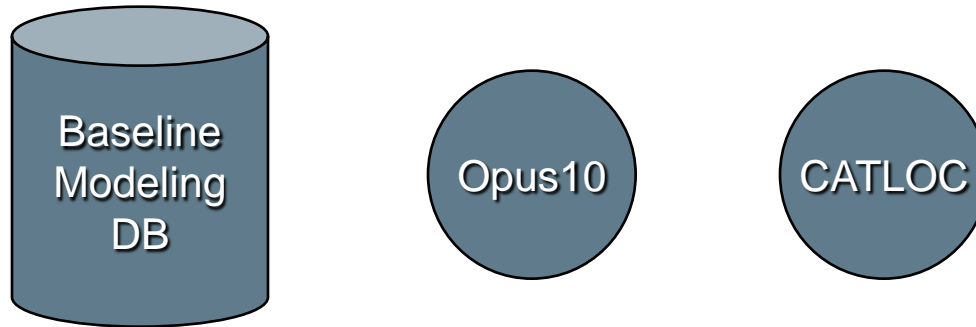
- contains all pieces of information at hand
 - product information
 - data collected from central depot maintenance (repair flow, etc)
 - maintenance plan (stations, transportation times, etc)
 - LRU allocation plan
 - cost model
 - cost estimates

ANALYSIS SETUP.

- use Opus10 to estimate operational effectiveness performance
 - input x imported to Opus10
 - Opus10 calculates $E(x)$
 - effectiveness results exported back
 - results presented in reports/lists
- use CATLOC to calculate and analyze costs
 - input x imported to CATLOC
 - CATLOC calculates $C(x)$
 - costs are broken down, analyzed and depicted using CATLOC



BASELINE - AS IS TODAY FOR 15 MORE YEARS.



Site	MTBF		MDT	
	req	actual	req	actual
GRS60	4000	3305	96	119.7
GRS70	4000	10120	96	82.7
GRS80	4000	30622	96	83.9
GRS2000	4000	34029	96	89.7
AIR BASE	12000	105241	48	48.4
CCC	12000	16488	8	17.6



BASELINE CONCLUSIONS.

- effectiveness performance
 - problems with GR60 and the down time requirement for RT-CCC
 - cost
 - maintenance costs are dominant (labor, material and travel)
 - Gr60 is a cost driver
 - preventive maintenance tasks are costly
 - need to replace GR60
 - with what?
 - perhaps also GR70 and GR80 to standardize product portfolio?
 - need to improve RT-CCC down time
 - how?
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REPLACEMENT STRATEGY.

- B: GRS60 replaced by GRS2000
- C: GRS60 replaced by GRSNEW
- D: GRS60, GRS70 and GRS80 replaced by GRS2000
- E: GRS60, GRS70 and GRS80 replaced by GRSNEW

Product	price	MTBF
GR2000	300 000	80 000
GRNEW	300 000	125 000

- which alternative is best?
 - cost-effective

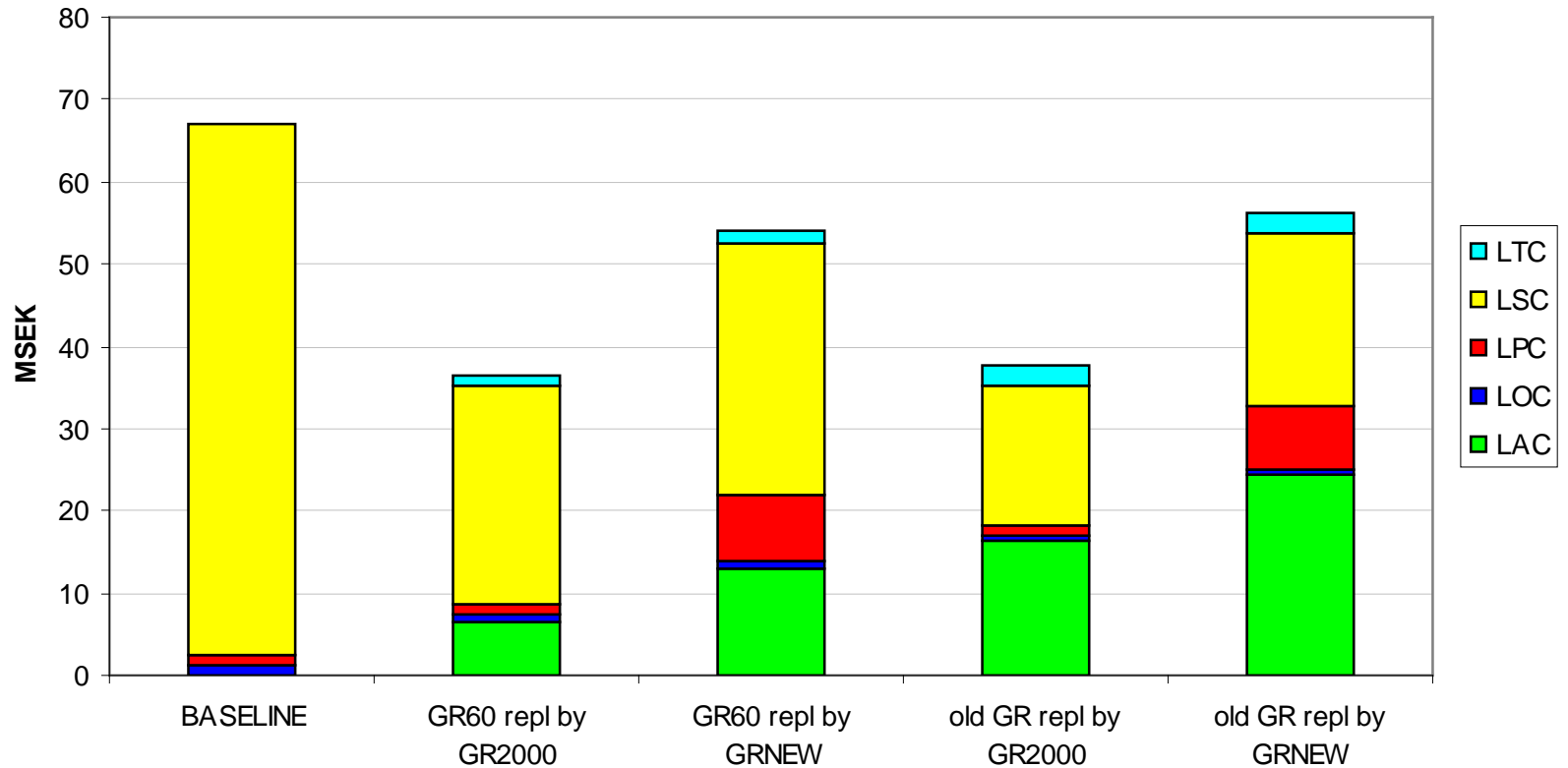
EFFECTIVENESS ANALYSIS (Opus10).

- estimated MDT-performance
 - note: spares replenished

Site	MDT					
	req	A	B	C	D	E
GRS60	96	119.7	-	-	-	-
GRS70	96	82.7	66.6	66.6	-	-
GRS80	96	83.9	59.8	59.8	-	-
GRS2000	96	89.7	94.1	62.9	94.1	43.4
GRSNEW	96	-	-	93.9	-	83.0
AIR BASE	48	48.4	48.0	48.0	48.0	48.0
CCC	8	17.6	17.6	17.6	17.6	17.6

- estimated MTBF for GRSNEW = 40 183 hrs (req. fulfilled)

COST ANALYSIS (CATLOC).





CONCLUSIONS - REPLACEMENT .

- effectiveness performance
 - all suggested solutions fulfills the requirements except for the down time requirement for RT-CCC
 - note: additional spares replenished
- cost
 - alternative B and D result in much lower costs
- preferred choice: D
 - only one type of radio in the product portfolio
 - relatively new radio - sustainable decision
 - investment to reduce variable costs



FURTHER IMPROVEMENTS.

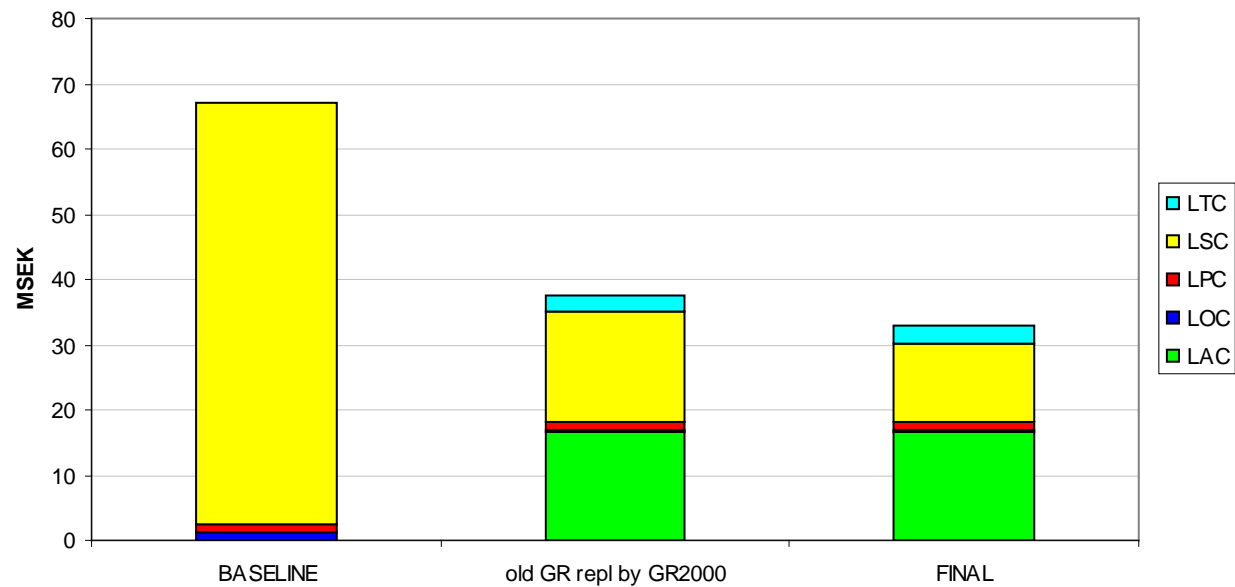
- need to improve RT-CCC down time
 - acquire test equipment to shorten MTTR from 4 to 0.5 hours
 - invest in training at central depot to guarantee TAT < 3 months
- improve MDT in general
 - revise LRU allocation plan (Opus10 reallocation)
- revise maintenance plan concerning PM for RT-CCC
 - no PM tasks performed

EFFECTIVENESS ANALYSIS II (Opus10).

- estimated MDT-performance
 - note: no further spares replenishment required

Site	MDT			
	req	A	D	Final
GRS60	96	119.7	-	-
GRS70	96	82.7	-	-
GRS80	96	83.9	-	-
GRS2000	96	89.7	94.1	80.1
GRSNEW	96	-	-	-
AIR BASE	48	48.4	48.0	8.5
CCC	8	17.6	17.6	6.3

COST ANALYSIS II (CATLOC).





SUMMARY .

- C/E-analyses for a function: combat control communication
 - ensure that the function fulfills operational effectiveness requirements
 - sustain the function at low cost
 - the current realization fails to meet the requirements
 - the current solution is costly
 - using C/E-analyses we have pinpointed a much better solution:
 - all operational requirements fulfilled
 - the function can be sustained over the next 15 years for a cost of less than 50% of the BASELINE
 - modern and standardized product portfolio
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SUMMARY .

- the analyses are mainly based on real-world data collected over the last 4 years
 - reliable results
 - traceable results
 - explainable results
 - etc.
- we have had access to a tool (CATLOC) which is
 - adaptable
 - powerful in indicating cost drivers
- we can now address and solve the problem of
 - cost-effective function sustainment